

TRAVEL			
X axis		2500 / 98.4"	mm/(inch)
Y axis		1350 +480 / (53.1" +18.8")	mm/(inch)
Z axis		700 / 27.6"	mm/(inch)
Distance between columns		1500 / 59.1"	mm/(inch)
Table			
Dimension		2700 x 1200 / (106.3" x47.2")	mm/(inch)
Working area (without tool length)		2120 x 1350 / (83.5" x53")	mm/inch
T-Slot (W x No. x CD)		22 x 7 x125	mm
Max. Table load		8000 / 17600	kgs / lbs
Spindle			
Spindle speed (Built-in type)		18000 RPM	rpm
Spindle motor (Built-in type) / Torque Max.		29.5kw / 70.4NM	kw/NM
Spindle Taper		HSK A63	
Feedrate			
Cutting feed		1-10,000 (DEPENING ON CONTROLLER)	mm
X/Y axis rapid traverse(o.p.)		24 (36)	M
Z axis rapid traverse(o.p.)		15	M
X axis servo motor		HEIDENHAIN : X, Y axis: QSY-190D 9.6kw 38NM Z axis: QSY-190C 7.2kw 28NM(+Nitrogen balance)	NM
Y/Z axis servo motor		SIEMENS : X,Y axis: 1FK7103 5.37kw 36NM	NM
X/Y/Z axis with Gear reducer		Z axis: 1FK7101 4.87kw 27NM (+Nitrogen balance)	
Linear guide (Roller Type)			
X axis		X:45x2sets	rpm
Y axis		Y:45x2sets + 25x1set	rpm
Z axis		Z:45x2sets	rpm
Ballscrew			
X axis ballscrew dia x pitch		50 x 12	mm/(in)
Y axis ballscrew dia x pitch		50 x 12	mm/(in)
Z axis ballscrew dia x pitch		45 x 10	mm/(in)
ATC			
Type of tool(HSK63A/BT40)	Tool capacity	12(OP) 16/20	Armless斗笠式
Type of tool(for BT40/BT50) capacity	Tool	24/30 (Disc type)	Arm刀磨式
Type of tool(for BT40/BT50) capacity	Tool	32/40/60/80/120 (Chain type)	
Maximum tool diameter		24T(BT40) : 78(3.1") / 24T(BT50) : 110(4.3")	mm/inch
Maximum tool length		24T(BT40) : 300(11.8") / 24T(BT50) : 350(13.8")	mm/inch
Maximum tool weight		8(17.63) / 20(44)	kgs / lbs
Tool to tool time		1.8 / 2.5	sec
Air supply		6	kg / cm ²
Power supply		35	KVA
Coolant pump		1HP x 2pcs	HP
Machine weight (net)		21200 / 46640	kgs / lbs
Raiser block 200mm(O.P.)		310~895	mm
Raiser block 500mm(O.P.)		610~1195	mm

*All specifications and designs are subject to change without notice.